



End Table - 7014501
Shown with 73 Natural Finish and
Wilsonart Galvan 4678-60 Laminate

The 4500 Series Occasional Table collection features simple yet elegant styling for today's transitional interiors. Durable construction and a comprehensive offering of table sizes, tops, and edge profiles in a variety of finish stains, makes them ideal for reception, lounge, and public spaces.

- Choice of three top surfaces and six edge profiles
- Solid surface top offers exceptional resistance to impact and abrasion
- Solid hardwood frame components with mortise and tenon joint construction for superior stability and durability
- Selection of standard wood stains, with custom stain colors available
- State-of-the-art, two-part polyurethane finish provides superior durability for long-lasting beauty
- Delivered pricing available
- Covered by a 25-year warranty

4500 series occasional tables

Product Number	Product Description	Width	Depth	Height	Weight
7014500	End Table, Square Corners	18"	24"	17" or 22"	31 lb.
7014501	End Table, Square Corners	24"	24"	22"	37 lb.
7014502	Corner Table, Square Corners	30"	30"	22"	50 lb.
7014503	Coffee Table, Square Corners	42"	24"	17"	51 lb.
7014504	Coffee Table, Square Corners	42"	42"	17"	73 lb.
7014505	Console Table, Square Corners	48"	18"	29"	52 lb.

* Maximum weight with solid surface top; tables with other tops weigh less.



General Materials & Methods

Skirts are attached to legs with mortise and tenon joints and glued with an epoxy adhesive. Tops are attached with metal angle brackets and $\frac{3}{4}$ " wood screws. Tables are shipped fully assembled with tops attached.

Top / Surface Material Options

Laminate Top with Wood Edge:

1" thick, 45-lb. per cubic foot particle board with solid wood edge (1" x 1 $\frac{1}{2}$ ") glued to the edges and covered with a high pressure laminate on the top surface and a laminate backer on the bottom surface.



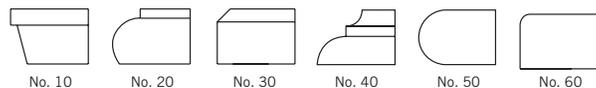
Solid Surface Top:

1" thick overall, consisting of $\frac{3}{4}$ " thick, 45-lb. per cubic foot particle board with a cast of solid surface material $\frac{1}{4}$ " thick on the top and 1" thick on the edges with a balance sheet on the bottom surface.

Veneer Top with Wood Edge:

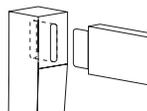
1" thick, 45-lb. per cubic foot particle board with solid wood edge (1" x 1 $\frac{1}{2}$ ") glued to the edges and covered with a veneer of wood on the top surface and a veneer of wood on the bottom surface.

Edge Style Options



Skirts

Solid hardwood $\frac{3}{4}$ " x 2 $\frac{1}{4}$ " mortise and tenon joined and glued into legs. Length contingent upon table style.



Legs

Solid hardwood 2 $\frac{1}{16}$ " x 2 $\frac{1}{16}$ " mortise and tenon joined. Length contingent upon table style.

Standard Glides

$\frac{7}{8}$ " Diameter. Polyethylene nail-on.

Finish

First, a grain enhancing stain is applied. This is followed by a two-part polyurethane sealer. Lastly, a semi-gloss, two-part polyurethane topcoat is applied to provide a durable, long-lasting finish.

Warranty

Tables are warranted against defects in materials and workmanship for a period of 25 years from date of delivery.

To Order

- Specify the Model Number of the desired table style
Example: 7014501 End Table.
- Specify the desired top/surface material from the three options described below.
 - If Laminate Top with Wood Edge, specify laminate make/style and the finish color of the wood edge (refer to Sauder Education Beech Finishes or provide a sample if color match).
 - If Solid Surface Top, specify color/pattern choice.
 - If Veneer Top with Wood Edge, specify the finish color (refer to Sauder Education Beech Finishes or provide sample if a color match).
- Specify Edge Style. Example: #20.

Note

Finishes and table top surface shown in this literature were readily available at time of photography. However, Sauder Education cannot guarantee continuing availability of any finish or table top surface.

